

Shp 31 Aug!

Work Order ID 89693

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Item ID: D206-817-011 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Screw-In Windshield, LH/RH
 Start Date: 8/30/12 Start Qty: 4.00 *4* Cust Item ID:
 Required Date: 8/31/12 Req'd Qty: 4.00 *4* Customer:
 Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-817	C								

100		0.00	DAS 16 12/08/12						
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP D206-817-011		CHG002						
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00	DAS 16 12/08/12						
120									
QC	Memo	0.00							
Quality Control									

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QC

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Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-817-011 Location: _____								
	PPP Rev: <u>SNIP</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

6/2/15 y

12/9/10

1209-5

Picklist Print

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Work Order ID: 89693

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield, LH/RH

Start Date: 8/30/12

Required Date: 8/31/12

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 12.02.14 NEW ISSUE DD VERF: IPP REV:B 12.05.09 AS PER IIN
REV.C DD VERF:EC IPP REV:C 12.06.12 ECN 12-602 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4541-5 Bracket		Manufactured	No			110	Each	16.0000	1	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		2							
				78277		2							
				ST112		12							
				ST114		2							
				84264		2							
				87962		12							
D4541-6 Bracket		Manufactured	No			110	Each	14.0000	1	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST114		14							
				84265		2							
				87963		12							
D4542-5 Retainer, Inner		Manufactured	No			110	Each	31.0000	2	8			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		2							
				78281		2							
				GA		1							
				81268		1							
				ST114		4							
				84266		4							
				ST120		24							
				87965		24							

84265 2x

87962 2x

84265 1x

87963 3x

84266 4x

87965 4x

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Work Order ID: 89693

Parent Item: D206-817-011

Start Date: 8/30/12

Required Date: 8/31/12

Parent Item Name: Screw-In Windshield, LH/RH

Start Qty: 4.00

Required Qty: 4.00

D4543-1
Retainer, Outer, LH

Manufactured No

110 Each 15.0000

U 4

Location Loc Qty Loc Code

st151 2

80493 2

ST157 13

84267 1

87966 12

D4543-2
Retainer, Outer, RH

Manufactured No

110 Each 15.0000

0 4

Location Loc Qty Loc Code

st151 3

80494 2

84268 1

ST157 12

87967 12

D4543-3
Retainer, Outer, LH

Manufactured No

110 Each 12.0000

0 4

Location Loc Qty Loc Code

ST157 12

87968 12

D4543-4
Retainer, Outer, RH

Manufactured No

110 Each 5.0000

0 4

Location Loc Qty Loc Code

st151 5

80496 2

84270 3

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Work Order ID: 89693

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield, LH/RH

Start Date: 8/30/12

Required Date: 8/31/12

Start Qty: 4.00

Required Qty: 4.00

D4544-1

Manufactured No

110 Each 5.0000

Retainer, Center

Location

Loc Qty

Loc Code

hai

1

79386

1

ST241B

4

85040

4

D4545-041

Manufactured No

110 Each 1.0000

Retainer, Inner, LH (Lower)

Location

Loc Qty

Loc Code

ST157

1

84953

1

D4545-042

Manufactured No

110 Each 11.0000

Retainer, Inner, RH (Lower)

Location

Loc Qty

Loc Code

ST157

11

84954

1

86476

10

D4545-043

Manufactured No

110 Each 10.0000

Retainer, Inner, LH (Side)

Location

Loc Qty

Loc Code

ST163

10

86477

10

D4545-044

Manufactured No

110 Each 11.0000

Retainer, Inner, RH (Side)

Location

Loc Qty

Loc Code

ST139E

1

84273

1

ST163

10

86478

10

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Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield, LH/RH

Start Date: 8/30/12

Required Date: 8/31/12

Start Qty: 4.00

Required Qty: 4.00

S 24
D4545-047
Retainer, Inner, LH (Top)

Manufactured No

110 Each 13.0000

0 4



Location

Loc Qty

Loc Code

FG

-1

ST139F

2

88106

1

ST163

12

86479

12

S 24
D4545-048
Retainer, Inner, RH (Top)

Manufactured No

110 Each 13.0000

0 4



Location

Loc Qty

Loc Code

ST163

12

86480

12

ST442

1

88107

1

S 24
D4594-1
Plate

Manufactured No

110 Each 13.0000

0 4

Handwritten signature

Location

Loc Qty

Loc Code

ST118

12

86481

12

ST139A

1

86481

1

86481

S 24
D4595-150-25
Sealant Tape

Manufactured No

110 Each 2.0000

1 4

Handwritten signature and date 8/31/12

Location

Loc Qty

Loc Code

ST409

2

84275

2

2 X

04595-150 30' plus 84411

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Work Order ID: 89693

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield, LH/RH

Start Date: 8/30/12

Required Date: 8/31/12

Start Qty: 4.00

Required Qty: 4.00

ANS25-10R7
Screw

Purchased No

110 Each 172.0000

95 380

Location Loc Qty Loc Code

ST345 172

115371 7

118686 100

120833 2

121390 63

122867 218

118686 100

121390 62

MS20426AD3-4
RIVET

Purchased No

110 Each 4,936.0000

24 96

Location Loc Qty Loc Code

333 4000

122452 4000

ST316 936

104374 236

110398 700

110 398

MS21059L08
Nut

Purchased No

110 Each 196.0000

23 92

Location Loc Qty Loc Code

ST300 96

112314 94

12706 2

ST319 100

121827 100

112314 20

1121827 22

MS21059L3K
Nutplate

Purchased No

110 Each 463.0000

12 48

Location Loc Qty Loc Code

316 263

122452 263

ST316 200

122814 200

122814

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Start Date: 8/30/12

Required Date: 8/31/12

Parent Item Name: Screw-In Windshield, LH/RH

Start Qty: 4.00

Required Qty: 4.00

MS21075L08
ANCHOR-NUT

Purchased No

110 Each 151.0000

4 - *[Signature]*

Location Loc Qty Loc Code

ST303 80

103053 55

111578 2

120560 23

ST304 50

121556 50

ST308 21

120930 21

MS27039-08-10

Screw

Purchased No

110 Each 102.0000

120932
88 - *[Signature]*

Location Loc Qty Loc Code

Mezz 102

5865 102

NASH149DN832J

WASHER

Purchased No

110 Each 2,013.0000

5865
88 *[Signature]* 12/2/31 (4)

Location Loc Qty Loc Code

297 1929

122441 1929

ST298 84

119717 41

120422 43

122441

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IIN-D206-817

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4.0 WEIGHT AND BALANCE

The weight and balance for the D206-817-011 kit is as follows. These are net weights and include the parts removed.

Installation	Weight	LONGITUDINAL	
		Arm	Moment
D206-817-011	2.8 lb	40 in	112 in-lb
Screw-In Windshield Modification Kit	1.3 kg	1.0 m	1.3 m-kg

5.0 PARTS LIST

Qty -011	Part Number	Description
X	D206-817-011	SCREW-IN WINDSHIELD MODIFICATION KIT (MODIFIES BOTH LH & RH WINDSHIELDS)
1	D4541-5	BRACKET, LH
1	D4541-6	BRACKET, RH
2	D4542-5	RETAINER, INNER
1	D4543-1	RETAINER, LH OUTER (LOWER)
1	D4543-2	RETAINER, RH OUTER (LOWER)
1	D4543-3	RETAINER, LH OUTER (SIDE)
1	D4543-4	RETAINER, RH OUTER (SIDE)
1	D4544-1	RETAINER, CENTER
1	D4545-041	RETAINER, LH INNER (LOWER)
1	D4545-042	RETAINER, RH INNER (LOWER)
1	D4545-043	RETAINER, LH INNER (SIDE)
1	D4545-044	RETAINER, RH INNER (SIDE)
1	D4545-047	RETAINER, LH INNER (TOP)
1	D4545-048	RETAINER, RH INNER (TOP)
1	D4594-1	PLATE
1	D4595-150-25	SEALANT TAPE (25' LONG)
95	AN525-10R7	SCREW
24	MS20426AD3-4	RIVET
23	MS21059L08	NUTPLATE
12	MS21059L3K	NUTPLATE
1	MS21075L08	NUTPLATE
22	MS27039-0810	SCREW
22	NAS1149DN832J	WASHER (OR AN960JD8)